

Work Order ID 158973

Thursday, April 06, 2017 11:22:12 AM

158973

Page 1

Item ID: D350-616-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Full Emergency Litter
Start Date: 4/7/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 4/17/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: **DAS 21** Date: **APR 06 2017** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D350-616	H								

100 Document Control **label only** **DAS 6 9-89** **APR 06 2017**
100
DC 0.00
Doc.Control -USB or Paperwork Memo Photocopy bluefile and create labels per PPP D350-616-011 CHG007

101 0.00
101
Small Fab 0.96
Small Fab 1- Assemble as per Dwg D2370

2- Transfer drill using D4812-041 as template and open to size 0.257" as per Dwg D2370 AND DT9935 DRILL JIG

3- Ensure fit of D4812-041 and remove for shipping

D4812-041 MUST STAY WITH LITTER FRAME

4- Deburr

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Item ID: D350-616-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Full Emergency Litter

Start Date: 4/7/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/17/2017 Req'd Qty: 2.00

2

Customer:

Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
105	QC5- Inspect part completeness to step on W/O	0.00							
105									
QC	Memo	0.04							
Quality Control									
									DAS 38 9-86 APR 07 2017
119	Pick Kit	0.00							
119									
Packaging	Memo	0.02							
Packaging									
									DAS 6 9-86 APR 06 2017
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									
									DAS 28 9-86 APR 08 2017

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Item ID: D350-616-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Full Emergency Litter
Start Date: 4/7/2017 Start Qty: 2.00 *?
Required Date: 4/17/2017 Req'd Qty: 2.00 *?
Reference: SCHEDULED Cust Item ID:
Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						2x	DAS 28 9-89	DAS 27 9-89	APR 08 2017
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-011								
	Location: 1x sold								
	PPP Rev: 1x 5834								
140	QC21- Final Inspection - Work Order Release	0.00				DAS 21 9-89			APR 07 2017
140									
QC	Memo	0.20							
Quality Control									

DAS
21
9-89

APR 07 2017

Picklist Print

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Parent Item: D350-616-011

D350-616-011

Parent Item Name: Full Emergency Litter

Start Date: 4/7/2017

Required Date: 4/17/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP E03.04.04ReformatKJ/RF
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19
NOW @ CHG007 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2370-1

Manufactured No

101

Each

3.0000

1

2

D2370-1

Litter Frame Assembly

**

APR 06 2017

DAS 27
9-89

Location

Loc Qty

Loc Code

st640

1

158474

1

st641

2

156104

1

156105

1

DAS 28
9-89

DAS 6
9-89

D350-616-013

Manufactured No

101

Each

4.0000

1

2

D350-616-013

Deck Plate & Tie Down

**

APR 06 2017

DAS 27
9-89

Location

Loc Qty

Loc Code

FG027

2

156193

2

FG029

2

157203

2

DAS 28
9-89

DAS 6
9-89

D4812-041

Manufactured No

101

Each

2.0000

1

2

D4812-041

Patient Stop Assembly

**

APR 06 2017

DAS 27
9-89

Location

Loc Qty

Loc Code

ST208

2

151312

2

DAS 28
9-89